European Technical Assessment

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European Technical Assessment

ETA-20/0853 of 28/06/2021

General Part

Technical Assessment Body issuing the European Technical Assessment: Łukasiewicz Research Network – Institute of Ceramics and Building Materials	
Trade name of the construction product	BOLIX BriQ-Therm MW
Product family to which the construction product belongs	04:External Thermal Insulation Composite Systems (ETICS) with renderings
Manufacturer	BOLIX SA Stolarska 8 34-300 Żywiec, POLAND
Manufacturing plants	BOLIX SA Stolarska 8 34-300 Żywiec, POLAND
This European Technical Assessment contains	37 pages including 4 Annexes which form an integral part of this assessment. Annex No 5 Control Plan contains confidential information and is not included in the European Technical Assessment when that assessment is publicly disseminated.
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	EAD 040083-00-0404 ed. January 2019 – External Thermal Insulation Composite Systems (ETICS) with renderings

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Specific part

1. Technical description of the product

This product BOLIX BriQ-Therm MW is an ETICS (External Thermal Insulation Composite System with rendering) - a kit comprising components which are factory-produced by the manufacturer or component suppliers. The ETICS manufacturer is ultimately responsible for all components of the ETICS specified in this ETA.

The ETICS kit comprises a prefabricated insulation product of mineral wool (MW) to be bonded or mechanically fixed onto a wall. The method of fixing and the relevant components are specified in Table 1. The insulation product is faced with a rendering system consisting of one or more layers (site applied), one of which contains reinforcement. The rendering is applied directly to the insulating panels, without any air gap or disconnecting layer.

The ETICS may include special fittings (e.g. base profiles, corner profiles, expansion strips, tapes and sealing strips) to treat details of ETICS (connections, apertures, corners, parapets, sills) and reinforcement elements (e.g. prefabricated mesh elements). Assessment and performance of these components is not addressed in this ETA, however the ETICS manufacturer is responsible for adequate compatibility and performance within the ETICS when the components are delivered as a part of the kit.

Table 1.

	Components	Coverage (kg/m²)	Thickness (mm)
	Fully bonded ETICS or fully bonded ETICS with supplementary mechanical fixings. National application documents shall be taken into account.		
Insulation materials with associated methods of fixing	• **Insulation product:** Mineral wool (MW) lamella according to EN 13162 *Products characteristics - see Annex No 1*	-	50 to 300
	• **Adhesives:** - **BOLIX ZW** Cement based powder requiring addition of 0,19-0,21 l/kg of water	5,0 to 8,0 (powder)	-
	- **BOLIX WM** Cement based powder requiring addition of 0,20-0,22 l/kg of water	5,0 to 8,0 (powder)	-
	- **BOLIX UWM** Cement based powder requiring addition of 0,20-0,24 l/kg of water	5,0 to 8,0 (powder)	
	• **Supplementary mechanical fixings:** Plastic anchors covered by relevant ETA*	-	-

*plastic anchors used with supplementary plate of 140 mm diameter

Table 1. cont.

	Components	Coverage (kg/m²)	Thickness (mm)
	Mechanically fixed ETICS (through insulation product) with supplementary adhesive. National application documents shall be taken into account.		
Insulation materials with associated methods of fixing	• **Insulation product:** Mineral wool (MW) boards, standard according to EN 13162 *Products characteristics - see Annex No 1*	-	50 to 300
	• **Anchors** *Products characteristics - see Annex No 2*	-	-
	• **Supplementary adhesives:**		
	- **BOLIX ZW** Cement based powder requiring addition of 0,19-0,21 l/kg of water	5,0 to 8,0 (powder)	-
	- **BOLIX WM** Cement based powder requiring addition of 0,20-0,22 l/kg of water	5,0 to 8,0 (powder)	-
	- **BOLIX UWM** Cement based powder requiring addition of 0,20-0,24 l/kg of water	5,0 to 8,0 (powder)	

Table 1. cont.

	Components	Coverage (kg/m^2)	Thickness (mm)
	Mechanically fixed ETICS (through reinforcement) with supplementary adhesive. National application documents shall be taken into account.		
Insulation materials with associated methods of fixing	• **Insulation product:** Mineral wool (MW) boards, standard according to EN 13162 *Products characteristics - see Annex No 1*	-	50 to 300
	• **Anchors** *Products characteristics - see Annex No 2*	-	-
	• **Supplementary adhesives:** - **BOLIX ZW** Cement based powder requiring addition of 0,19-0,21 l/kg of water	5,0 to 8,0 (powder)	-
	- **BOLIX WM** Cement based powder requiring addition of 0,20-0,22 l/kg of water	5,0 to 8,0 (powder)	-
	- **BOLIX UWM** Cement based powder requiring addition of 0,20-0,24 l/kg of water	5,0 to 8,0 (powder)	
Base coats	• **BOLIX WM** Cement based powder requiring addition of 0,18-0,20 l/kg of water	about 4,0 or about 6,0* (powder)	3,0 to 5,0 or 4,0 to 6,0*
	• **BOLIX UWM** Cement based powder requiring addition of 0,20-0,24 l/kg of water	about 4,0 or about 6,0* (powder)	3,0 to 5,0 or 4,0 to 6,0*
Reinforce-ment	• **Standard glass fibre meshes:** Applied in one or two layers - **BOLIX HD 145/S** - **BOLIX HD 158/S** - **BOLIX HD 160/S** - **BOLIX HD 174/S** *Products characteristics - see Annex No 4*	- - - -	- - - -
Key coat	• **BOLIX OP** Ready to use liquid to be used with finishing coat	0,25 to 0,40	-

*depending on number of layers of glass fibre meshes

Table 1. cont.

	Components	Coverage (kg/m²)	Thickness (mm)
Finishing coat	• **Polymer finishing coat:** - **BOLIX BQB** Ready to use paste on polymer binder used with elastic mineral briquettes	2,4 to 3,2	1,5 to 2,5
	BOLIX BQS elastic mineral briquettes	4,0 to 5,0	3,0 to 6,0
Ancillary materials	Remain under the manufacturer's responsibilities		

2. Specification of the intended use in accordance with the applicable European Assessment Document (hereinafter EAD)

This ETICS is intended to be used on new or existing (retrofit) vertical building walls. The ETICS may also be used on horizontal or inclined surfaces which are not exposed to precipitation.
The ETICS gives the building wall to which it is applied additional thermal insulation and protection from effects of weathering. ETICS are non-load-bearing construction elements. They do not contribute directly to the stability of the building wall on which they are installed.

ETICS are not intended to ensure the air tightness of the building structure.

Concerning product packaging, transport and storage it is the responsibility of the manufacturer to undertake the appropriate measures and to advise his clients on the transport and storage, as he considers necessary in order to reach the declared performances.

The information about installation is provided with the technical documentation from the Manufacturer and it is assumed that the product will be installed according to it or (in absence of such instructions) according to the usual practice of the building professionals.

The performances assessed in this European Technical Assessment, according to the applicable EAD, are based on an assumed intended working life of at least 25 years, provided that the conditions for the packaging, transport, storage, installation as well as appropriate use, maintenance and repair are met. The indications given on the working life cannot be interpreted as a guarantee given by the manufacturer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

The ETICS belongs to Category S/W2 according to EOTA Technical Report No 034.

3. Performance of the product and references to the methods used for its assessment

The tests for performance assessment of BOLIX BriQ-Therm MW were carried out in compliance with EAD 040083-00-0404 according to the test methods reported herein, as well for what concerns sampling, conditioning and testing provisions. The performances of the kit as described in this chapter are valid provided that the components of the kit comply with Section 1 of the ETA and the relative Annexes 1 ÷ 4. The numbering in the following tables corresponds to the numbering of Table 1 of EAD 040083-00-0404.

3.1. Safety in case of fire (BWR 2)

3.1.1. Reaction to fire (EAD 040083-00-0404: clause 2.2.1, EN 13501-1)

3.1.1.1. Reaction to fire of ETICS (EAD 040083-00-0404: clause 2.2.1.1)

Table 2.

Configuration	Max. heat of combustion [MJ/kg]	Flame retardant content	Class acc. to EN 13501-1
Adhesive	0,34	No flame retardant	A2-s1, d0
MW boards *density ≤ 160 kg/m³*	-		
Base coat	0,34		
Glass fibre mesh (double layer)	8,61 x 2		
Key coat	3,73		
Finishing coat	4,99		

3.1.1.2. Reaction to fire of the thermal insulation material (EAD 040083-00-0404: clause 2.2.1.2)

See Annex No 1

3.1.1.3. Reaction to fire of PU foam adhesive (EAD 040083-00-0404: clause 2.2.1.3)

Not relevant

3.1.2. Façade fire performance (EAD 040083-00-0404: clause 2.2.2)

No performance assessed

3.1.3. Propensity to undergo continuous smouldering of ETICS (EAD 040083-00-0404: clause 2.2.3)

No performance assessed

3.2. Hygiene, health and environment (BWR 3)

3.2.1. Content, emission and/or release of dangerous substances – leachable substances (EAD 040083-00-0404: clause 2.2.4, EOTA TR034)

No performance assessed.

Note: There may be requirements applicable to the ETICS falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Regulation (EU) No 305/2011, these requirements need to be complied with, when and where they apply.

3.2.2. Water absorption (EAD 040083-00-0404: clause 2.2.5)

3.2.2.1. Water absorption of the base coat and the rendering system (EAD 040083-00-0404: clause 2.2.5.1)

- Base coat BOLIX WM:
  - Water absorption after 1 hour = 0,05 kg/m²;
  - Water absorption after 24 hours = 0,27 kg/m².
- Base coat BOLIX UWM:
  - Water absorption after 1 hour = 0,26 kg/m²;
  - Water absorption after 24 hours = 0,45 kg/m².
- Rendering systems: Table 3.

Table 3.

		Water absorption after 1 hour	Water absorption after 24 hours
MW board acc. to Annex No 1		**mean value (kg/m²)**	
Rendering system: Base coat: BOLIX WM + key coat + finishing coat:	BOLIX BQB + BOLIX BQS	0,2	0,4
Rendering system: Base coat: BOLIX UWM + key coat + finishing coat:	BOLIX BQB + BOLIX BQS	0,2	0,4

3.2.2.2. Water absorption of the thermal insulation product (EAD 040083-00-0404: clause 2.2.5.2)

See Annex No 1

3.2.3. Water-tightness of the ETICS: Hygrothermal behaviour (EAD 040083-00-0404: clause 2.2.6)

Hygrothermal cycles have been performed on a rig in hygrothermal chamber. None of the following defects occured during the testing:
- blistering or peeling of any finishing coat,
- failure or cracking associated with joints between insulation product boards,
- detachment of render,
- cracking allowing water penetration to the insulation layer.

The ETICS is so assessed resistant to hygrothermal cycles

3.2.4. Water-tightness: Freeze-thaw performance (EAD 040083-00-0404: clause 2.2.7)

Water absorption of both, base coat and the rendering systems after 24 hours was lower than 0,5 kg/m^2 (tab. 3).

The ETICS is so assessed as freeze-thaw resistant

3.2.5. Impact resistance tested on the rig (EAD 040083-00-0404: clause 2.2.8)

Table 4.

		Hard body impact		
		Impact energy 3 J	Impact energy 10 J	Impact resistance category
Single layer of standard mesh BOLIX HD 145/S MW board acc. to Annex No 1		Impact diameter (mm) / damages		
Rendering system: Base coat: BOLIX WM + key coat + finishing coat:	BOLIX BQB 1,5 mm + BOLIX BQS 3,0 mm	0 / no damages and no cracks formation	6 / superficial damages without cracks formation	I
Rendering system: Base coat: BOLIX UWM + key coat + finishing coat:	BOLIX BQB 1,5 mm + BOLIX BQS 3,0 mm	0 / no damages and no cracks formation	0 / no damages and no cracks formation	I

3.2.6. Impact resistance not tested on the rig (EAD 040083-00-0404: clause 2.2.8)

Table 5.

		Hard body impact		
		Impact energy 3 J	Impact energy 10 J	Impact resistance category
Double layer of standard mesh BOLIX HD 145/S MW board acc. to Annex No 1		**Impact diameter (mm) / damages**		
Rendering system: Base coat: BOLIX WM + key coat + finishing coat:	BOLIX BQB 1,5 mm + BOLIX BQS 3,0 mm	0 / no damages and no cracks formation	0 / no damages and no cracks formation	I
Rendering system: Base coat: BOLIX UWM + key coat + finishing coat:	BOLIX BQB 1,5 mm + BOLIX BQS 3,0 mm	0 / no damages and no cracks formation	0 / no damages and no cracks formation	I

Table 6.

		Hard body impact		
		Impact energy 3 J	Impact energy 10 J	Impact resistance category
Single layer of standard mesh BOLIX HD 145/S MW lamella acc. to Annex No 1		**Impact diameter (mm) / damages**		
Rendering system: Base coat: BOLIX WM + key coat + finishing coat:	BOLIX BQB 1,5 mm + BOLIX BQS 3,0 mm	0 / no damages and no cracks formation	6 / superficial damages without cracks formation	I
Rendering system: Base coat: BOLIX UWM + key coat + finishing coat:	BOLIX BQB 1,5 mm + BOLIX BQS 3,0 mm	0 / no damages and no cracks formation	8 / superficial damages without cracks formation	I

Table 7.

		Hard body impact		
		Impact energy 3 J	Impact energy 10 J	Impact resistance category
Double layer of standard mesh BOLIX HD 145/S MW lamella acc. to Annex No 1		**Impact diameter (mm) / damages**		
Rendering system: Base coat: BOLIX WM + key coat + finishing coat:	BOLIX BQB 1,5 mm + BOLIX BQS 3,0 mm	0 / no damages and no cracks formation	0 / no damages and no cracks formation	I
Rendering system: Base coat: BOLIX UWM + key coat + finishing coat:	BOLIX BQB 1,5 mm + BOLIX BQS 3,0 mm	0 / no damages and no cracks formation	0 / no damages and no cracks formation	I

3.2.7. Water vapour permeability (EAD 040083-00-0404: clause 2.2.9)

3.2.7.1. Water vapour permeability of the rendering system (equivalent air thickness s_d) (EAD 040083-00-0404: clause 2.2.9.1)

Table 8.

		Equivalent air thickness s_d (m)
Rendering system: Base coat: BOLIX WM + key coat + finishing coat:	BOLIX BQB 2,5 mm + BOLIX BQS 6,0 mm	0,20
	thickness of rendering: 11,6 mm	
Rendering system: Base coat: BOLIX UWM + key coat + finishing coat:	BOLIX BQB 2,5 mm + BOLIX BQS 6,0 mm	0,20
	thickness of rendering: 11,6 mm	

3.2.7.2. Water vapour permeability of the thermal insulation product (water-vapour resistance factor) (EAD 040083-00-0404: clause 2.2.9.2)

See Annex No 1

3.3. Safety in use (BWR 4)

3.3.1. Bond strength (EAD 040083-00-0404: clause 2.2.11)

3.3.1.1. Bond strength between the base coat and the thermal insulation product (EAD 040083-00-0404: clause 2.2.11.1)

Table 9.

		Bond strength (kPa)	
		mean	min.
MW board acc. to Annex No 1			
BOLIX WM	initial state	10*	10
	hygrothermal cycles (from the rig)	10*	8
	freeze-thaw cycles	test not required	
BOLIX UWM	initial state	11*	11
	hygrothermal cycles (from the rig)	10*	9
	freeze-thaw cycles	test not required	

*cohesive rupture in insulation

Table 10.

		Bond strength (kPa)	
		mean	min.
MW lamella acc. to Annex No 1			
BOLIX WM	initial state	83*	81
	hygrothermal cycles	84*	81
	freeze-thaw cycles	test not required	
BOLIX UWM	initial state	80*	70
	hygrothermal cycles	80*	76
	freeze-thaw cycles	test not required	

*cohesive rupture in insulation

3.3.1.2. Bond strength between the adhesive and the substrate (EAD 040083-00-0404: clause 2.2.11.2)

Table 11.

		Bond strength (kPa)	
		mean	min.
BOLIX ZW**	initial state	1535*	1390
	48 h immersion in water + 2 hours 23°C/50% RH	988*	895
	48 h immersion in water + 7 days 23°C/50% RH	2030*	1876
BOLIX WM**	initial state	928*	830
	48 h immersion in water + 2 hours 23°C/50% RH	744*	650
	48 h immersion in water + 7 days 23°C/50% RH	1040*	920
BOLIX UWM**	initial state	1379*	1256
	48 h immersion in water + 2 hours 23°C/50% RH	914*	764
	48 h immersion in water + 7 days 23°C/50% RH	1837*	1690

*adhesive rupture; **thickness of adhesive – about 3 mm

Minimal bonded area: S = 42 %

3.3.1.3. Bond strength between the adhesive and the thermal insulation product (EAD 040083-00-0404: clause 2.2.11.3)

Table 12.

		Bond strength (kPa)	
		mean	min.
BOLIX ZW**	initial state	83*	80
	48 h immersion in water + 2 hours 23°C/50% RH	53*	45
	48 h immersion in water + 7 days 23°C/50% RH	81*	77
BOLIX WM**	initial state	113*	107
	48 h immersion in water + 2 hours 23°C/50% RH	85*	83
	48 h immersion in water + 7 days 23°C/50% RH	114*	108
BOLIX UWM**	initial state	80*	70
	48 h immersion in water + 2 hours 23°C/50% RH	58*	47
	48 h immersion in water + 7 days 23°C/50% RH	80*	77

*cohesive rupture in insulation; **thickness of adhesive – 3 mm

Minimal bonded area: S = 42 %

3.3.2. Fixing strength (transverse displacement test) (EAD 040083-00-0404: clause 2.2.12)

Test not required because the ETICS fulfils the following criteria: E×d < 50 000 N/mm.

3.3.3. Wind load resistance of ETICS (EAD 040083-00-0404: clause 2.2.13)

3.3.3.1. Pull-through test of fixings (EAD 040083-00-0404: clause 2.2.13.1)

Table 13.

Anchors (fixed through insulation product or through reinforcement) for which the following failure loads apply	**Anchors according to Annex No 2**		
	Plate diameter (mm)		≥ 60
Characteristics of the **MW boards** for which the following failure loads apply	Thickness (mm)		≥ 50
	Tensile strength perpendicular to the faces (kPa) under dry conditions under wet conditions 28 days		 ≥ 13 ≥ 10
Failure loads (kN)	Anchors not placed at the panel joints (*Pull-through test*) dry conditions	R_{panel}	Individual values: 0,336; 0,343; 0,351; 0,263; 0,291
			Mean: 0,317
	Anchors not placed at the panel joints (*Pull-through test*) wet conditions	R_{panel}	Individual values: 0,363; 0,361; 0,303; 0,365; 0,288
			Mean: 0,336
	Anchors placed at the panel joints (*Pull-through test*) dry conditions	R_{joint}	Individual values: 0,382; 0,183; 0,273; 0,182; 0,365
			Mean: 0,277
	Anchors placed at the panel joints (*Pull-through test*) wet conditions	R_{joint}	Individual values: 0,155; 0,263; 0,166; 0,258; 0,231
			Mean: 0,215

*plate stiffness of anchors fixed through reinforcement shall be equal to or higher than 0,6 kN/mm

Load / Displacement Graphs see Annex No 3.

3.3.3.2. Static foam block test (EAD 040083-00-0404: clause 2.2.13.2)

Table 14.

		Failure loads (kN)	
		mean	**individual values**
fischer termoz CS 8 (plate diameter – 60 mm, plate stifness – 0,6 kN/mm) MW board (thickness – 50 mm)	Anchors placed at the panel joints (static foam block test)	1,17	1,17; 1,12; 1,18; 1,19; 1,19

3.3.3.3. Dynamic wind uplift test (EAD 040083-00-0404: clause 2.2.13.3)

Not relevant

3.3.4. Tensile test perpendicular to the faces of thermal insulation product (EAD 040083-00-0404: clause 2.2.14)

See Annex No 1

3.3.5. Shear strength and shear modulus of elasticity test of ETICS (EAD 040083-00-0404: clause 2.2.15)

See Annex No 1

3.3.6. Render strip tensile test (EAD 040083-00-0404: clause 2.2.17)

Performance was not assessed

3.3.7. Bond strength after ageing (EAD 040083-00-0404: clause 2.2.20)

3.3.7.1. Bond strength after ageing of finishing coat tested on the rig (EAD 040083-00-0404: clause 2.2.20.1)

Table 15.

		Bond strength after hygrothermal cycles (kN/m²)	
		mean	individual values
Rendering system: Base coat: BOLIX WM + key coat + finishing coat:	BOLIX BQB + BOLIX BQS	10*	7; 10; 10; 10; 11
Rendering system: Base coat: BOLIX UWM + key coat + finishing coat:	BOLIX BQB + BOLIX BQS	10*	8; 10; 10; 11; 9

*cohesive rupture in insulation

3.3.8. Mechanical and physical characteristics of the mesh (EAD 040083-00-0404: clause 2.2.21)

3.3.8.1. Tensile strength and elongation of the glass fibre mesh in the as-delivered (EAD 040083-00-0404: clause 2.2.21.1)

Table 16.

	Average tensile strength in the as-delivered state (N/mm)		Average elongation in the as-delivered state (%)	
	warp	weft	warp	weft
BOLIX HD 145/S (R 117 A101)	45,0	47,0	3,70	4,20
BOLIX HD 145/S (SSA-1363-145)	49,0	50,0	3,80	3,70
BOLIX HD 158/S (ST 2924-100/7 KM)	50,1	34,0	3,80	3,30
BOLIX HD 158/S (R 131 A101)	48,0	50,0	3,90	4,00
BOLIX HD 160/S (03-1)	41,3	46,7	4,24	5,03
BOLIX HD 160/S (SSA-1363-160)	43,0	45,0	3,60	3,90
BOLIX HD 174/S (ST 112-100/7 KM)	56,8	44,1	4,50	3,80

3.3.8.2. Tensile strength and elongation of the glass fibre mesh after ageing state (EAD 040083-00-0404: clause 2.2.21.2)

Table 17.

	Average tensile strength after ageing (N/mm)		Residual strength after ageing (%)		Average elongation after ageing (%)	
	warp	weft	warp	weft	warp	weft
BOLIX HD 145/S (R 117 A101)	23,0	28,0	51,1	59,6	2,10	2,40
BOLIX HD 145/S (SSA-1363-145)	25,0	29,0	51,0	58,0	2,10	2,30
BOLIX HD 158/S (ST 2924-100/7 KM)	29,6	21,5	59,1	63,2	2,30	1,80
BOLIX HD 158/S (R 131 A101)	33,0	38,0	68,8	76,0	2,90	3,00
BOLIX HD 160/S (03-1)	20,8	24,1	50,4	51,6	1,84	1,69
BOLIX HD 160/S (SSA-1363-160)	26,0	29,0	60,5	64,4	2,30	2,30
BOLIX HD 174/S (ST 112-100/7KM)	31,7	25,1	55,8	56,9	2,60	2,00

3.4. Protection against noise (BWR 5)

3.4.1. Airborne sound insulation of ETICS (EAD 040083-00-0404: clause 2.2.22)

3.4.1.1. Airborne sound insulation of ETICS (EAD 040083-00-0404: clause 2.2.22.1)

No performance assessed

3.4.1.2. Dynamic stiffness of the thermal insulation product (EAD 040083-00-0404: clause 2.2.22.2)

No performance assessed

3.4.1.3. Air flow resistance of the thermal insulation product (EAD 040083-00-0404: clause 2.2.22.3)

No performance assessed

3.5. Energy economy and heat retention (BWR 6)

3.5.1. Thermal resistance and thermal transmittance of ETICS (EAD 040083-00-0404: clause 2.2.23)

The additional thermal resistance provided by the ETICS (R_{ETICS}) to the substrate has been assessed by calculations on the basis of the thermal resistance of the thermal insulation product ($R_{insulation}$) and from either the tabulated (R_{render}) value of the render system [about 0,02 in $(m^2 \cdot K)/W$].

$$R_{ETICS} = R_{insulation} + R_{render}$$

as described in EN ISO 10456.

Table 18.

Thermal resistance R_{ETICS} with minimum thickness of MW* $[(m^2 \cdot K)/W]$	Thermal resistance R_{ETICS} with maximum thickness of MW $[(m^2 \cdot K)/W]$
1,19	7,16

*at maximum value of thermal conductivity 0,042 W/(m · K)

The thermal transmittance of the substrate wall covered by the ETICS is calculated in accordance with the standard EN ISO 6946:

$$U_c = U + \chi_p \cdot n$$

where:

$\chi_p \cdot n$ has only to be taken into account if it is greater than 0,04 W/(m²·K)

U_c: corrected thermal transmittance of the entire wall (W/ (m²·K))

n: number of anchors (through insulation product) per 1 m²

χ_p: point thermal transmittance value of the anchor (W/K). The values listed below can be taken into account if not specified in the anchor's ETA:

- = 0,002 W/K for anchors with a plastic screw/nail, stainless steel screw/nail with the head covered by at least 15 mm plastic material, or with a minimum 15 mm air gap at the head of the screw/nail;
- = 0,004 W/K for anchors with a galvanized carbon steel screw/nail with the head covered by at least 15 mm plastic material, or with a minimum 15 mm air gap at the head of the screw/nail;
- = 0,008 W/K for all other anchors (worst case);

U: thermal transmittance of the current part of the covered wall (excluding thermal bridges) (W/ (m²·K)) determined as follows:

$$U = \frac{1}{R_{insulation} + R_{render} + R_{substrate} + R_{se} + R_{si}}$$

where:

$R_{insulation}$: thermal resistance of the insulation product (according to declaration in reference to EN 13162) in (m²·K)/W

R_{render}: thermal resistance of the render (about 0,02 in (m²·K)/W or determined by test according to EN 12667 or EN 12664)

$R_{substrate}$: thermal resistance of the substrate wall in (m²·K)/W

R_{se}: external surface thermal resistance in (m²·K)/W

R_{si}: internal surface thermal resistance in (m²·K)/W

The value of thermal resistance of each insulation product shall be given in the manufacturer's documentation along with the possible range of thicknesses. In addition, the point thermal conductivity of anchors shall be given when anchors are used in the ETICS.

3.5.2. Thermal resistance of the thermal insulation product (EAD 040083-00-0404: clause 2.2.23.1)

See Annex No 1

4. Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD No. 040083-00-0404, the applicable European legal act is: Decision 97/556/EC. The system(s) of assessment and verification of constancy of performance (AVCP) is 2+.

In addition, with regard to reactionto fire for products, the applicable European legal act is Decision 97/556/EC, as amended by Decision 2001/596/EC. The system of assessment and verification of constancy of performance (AVCP) is 2+.

5. Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

The manufacturer shall perform a permanent internal factory production control based on the Control Plan.

The Control Plan for the manufacturer is specified in clause 3.2 of EAD 040083-00-0404 *External Thermal Insulation Composite Systems (ETICS) with renderings*.

The manufacturer and Łukasiewicz Research Network – Institute of Ceramics and Building Materials TAB have agreed a Control Plan which is deposited at Łukasiewicz Research Network – Institute of Ceramics and Building Materials TAB in documentation which accompanies ETA.

Issued in Krakow on 28.06.2021

By

Paweł PICHNIARCZYK

Director of Łukasiewicz Research Network – Institute of Ceramics and Building Materials

Annexes:

Annex No 1 – Insulation products characteristics

Annex No 2 – Anchors characteristics for mechanically fixed ETICS with supplementary adhesive

Annex No 3 – Load-displacement graph

Annex No 4 – Glass fibre meshes characteristics

Annex No 1 – Insulation products characteristics

		Factory made mineral wool (MW) products according to EN 13162	
		MW board	**MW lamella**
Reaction to fire / EN 13501-1		Class A1 max. density: 160 kg/m³	
Thermal conductivity (λ_D) / EN 12667 / EN 12939		≤ 0,042 W/(m · K)	
Thermal resistance		Defined in the CE marking in reference to EN 13162 (m²·K)/W	
Thickness / EN 823		- 3 % or - 3 mm + 5 % or + 5 mm [EN 13162 - T4]	-
		- 1 % or - 1 mm + 3 mm [EN 13162 – T5]	- 1 % or - 1 mm + 3 mm [EN 13162 – T5]
Dimensional stability under specified conditions	EN 1604	1 % [EN 13162 – DS(70,-)]	1 % [EN 13162 – DS(70,-)]
	EN 1604	-	1 % [EN 13162 – DS(70,90)]
Short-term water absorption (partial immersion) / EN 1609		≤ 1,0 kg/m²	
Water vapour permeability, diffusion factor (μ) / EN 12086 - EN 13162		1	
Tensile strength perpendicular to the faces in dry conditions / EN 1607		≥ 10 kPa [EN 13162 – TR10]	≥ 80 kPa [EN 13162 – TR80]
Shear strength / EN 12090 - EN 13162		-	≥ 25 kPa
Shear modulus / EN 12090 - EN 13162		-	≥ 1000 kPa

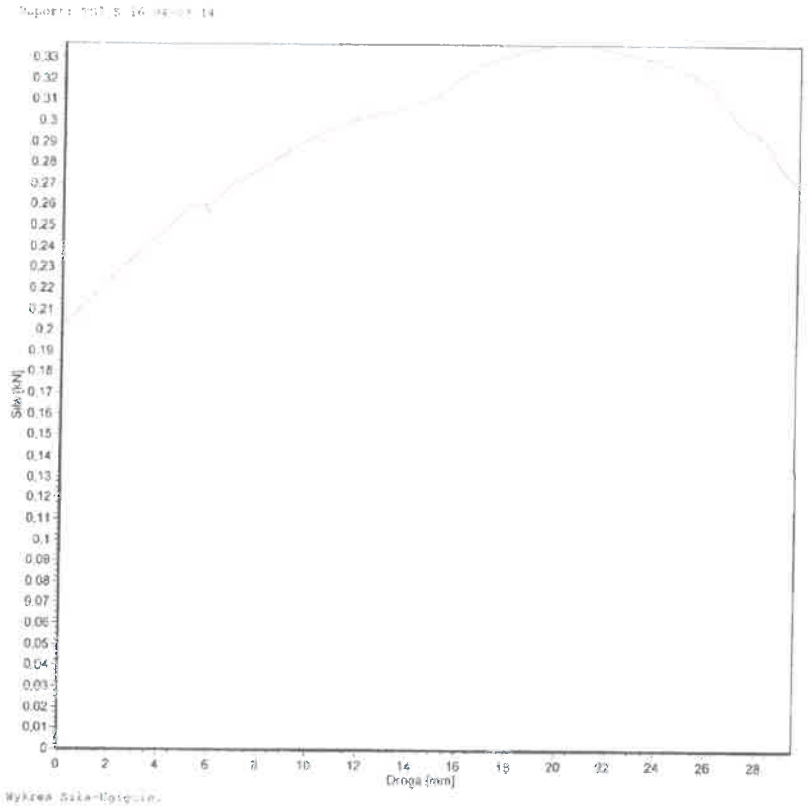
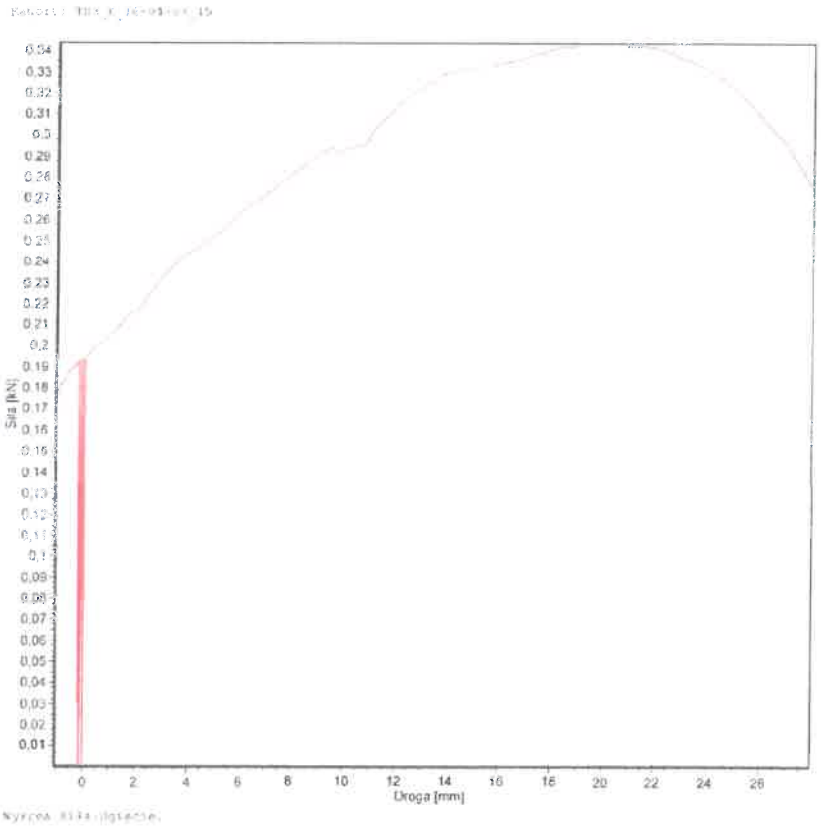
Annex No 2 – Anchors characteristics for mechanically fixed ETICS with supplementary adhesive

Anchor trade name	Plate stiffness (kN/mm) / diameter (mm)	Characteristic resistance in the substrate
EJOT H1 eco EJOT H4 eco	0,6 / 60	ETA 11/0192
Ejotherm STR U 2G	0,6 / 60	ETA 04/0023
Insulation anchor Koelner TFIX-8S, Koelner TFIX-8ST	0,6 / 60	ETA 11/0144
Insulation suport TFIX-8M	1,0 / 60	ETA 07/0336
Rawlplug Facade Insulation Fixing R-TFIX-8M	1,0 / 60	ETA 17/0592
RAWLPLUG Insulation System R-TFIX-8S	0,6 / 60	ETA 17/0161
Koelner KI-10M	0,4 / 60	ETA-07/0291
KI-10N KI-10NS	0,5 / 60	ETA 07/0221
WKTHERMø8	0,6 / 60	ETA 11/0232
WKTHERM S	0,6 / 60	ETA 13/0724
fischer TERMOZ 8 U fischer TERMOZ 8 UZ	0,5 / 60	ETA-02/0019
fischer termoz CN 8 fischer termoz CN 8 R fischer termoz CNplus 8	0,6 / 60	ETA-09/0394
fischer termoz CS 8	0,6 / 60	ETA-14/0372
TERMOFIX CF 8	0,5 / 60	ETA 07/0287
Eco-drive	0,6 / 60	ETA 13/0107

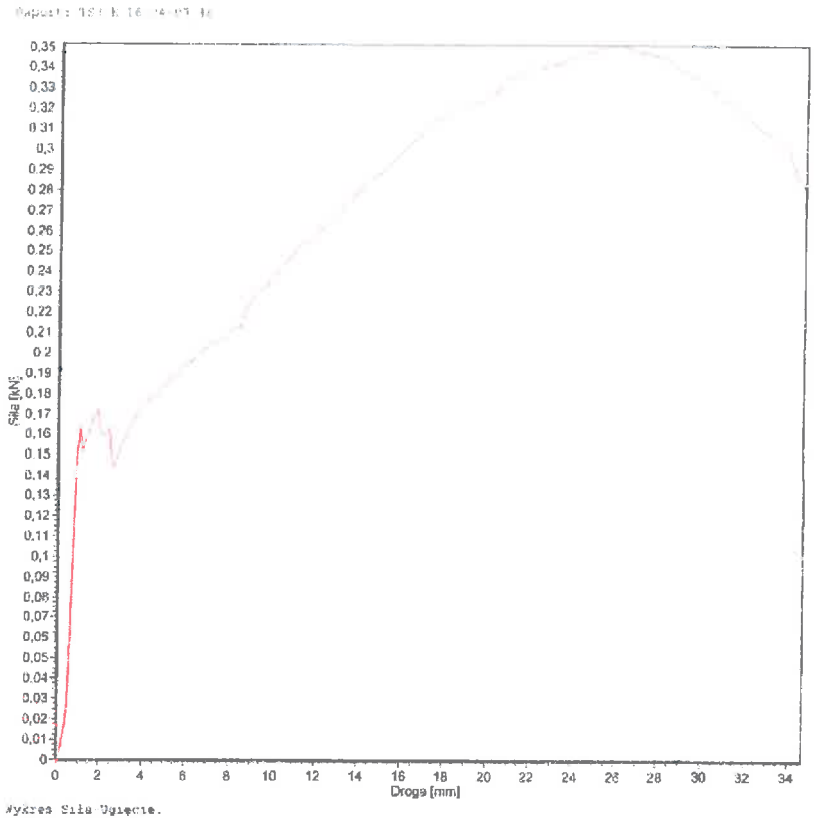
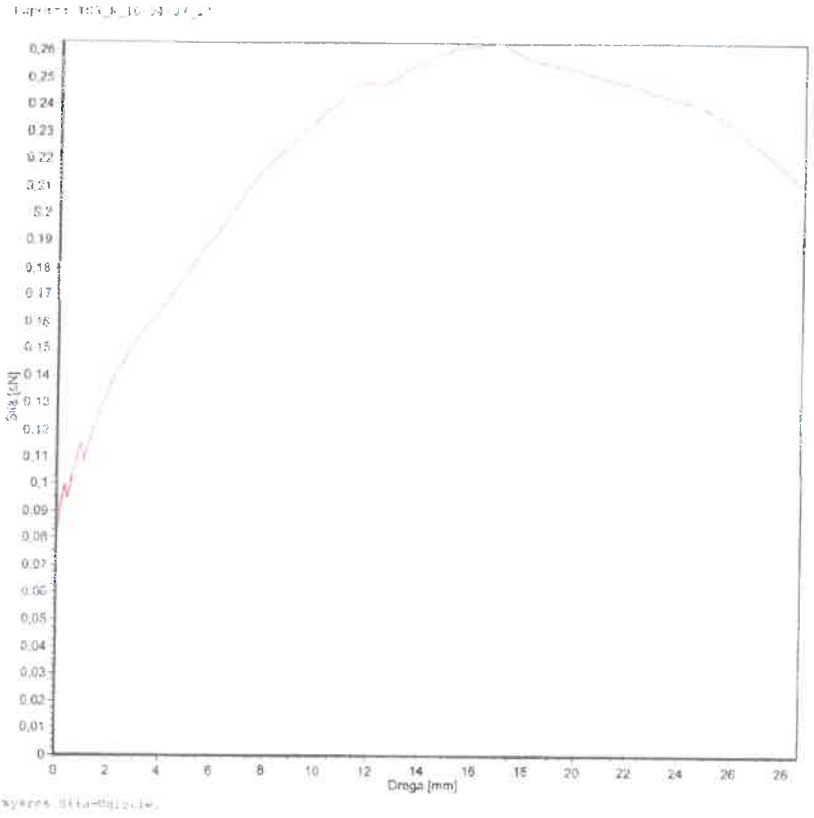
Additionally, anchors covered by relevant ETA can be used, provided that they meet the following requirements:

	Requirement	
	Anchors fixed through insulation product	**Anchors fixed through reinforcement**
Plate diameter	≥ 60 mm	≥ 60 mm
Plate stiffness	≥ 0,4 kN/mm	≥ 0,6 kN/mm

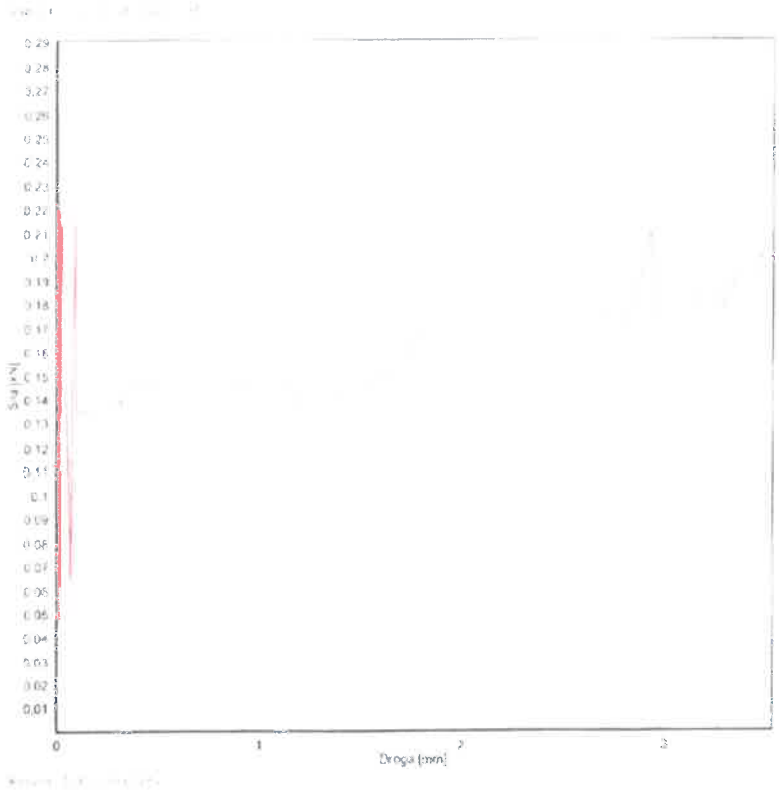
Annex No 3 – Load-displacement graph

Anchors not placed at the panel joints (Pull-through test) dry conditions
Graph 1 [313/16/SG-(result: 0,336 kN)]

Graph 2 [313/16/SG-(result: 0,34 3kN)]


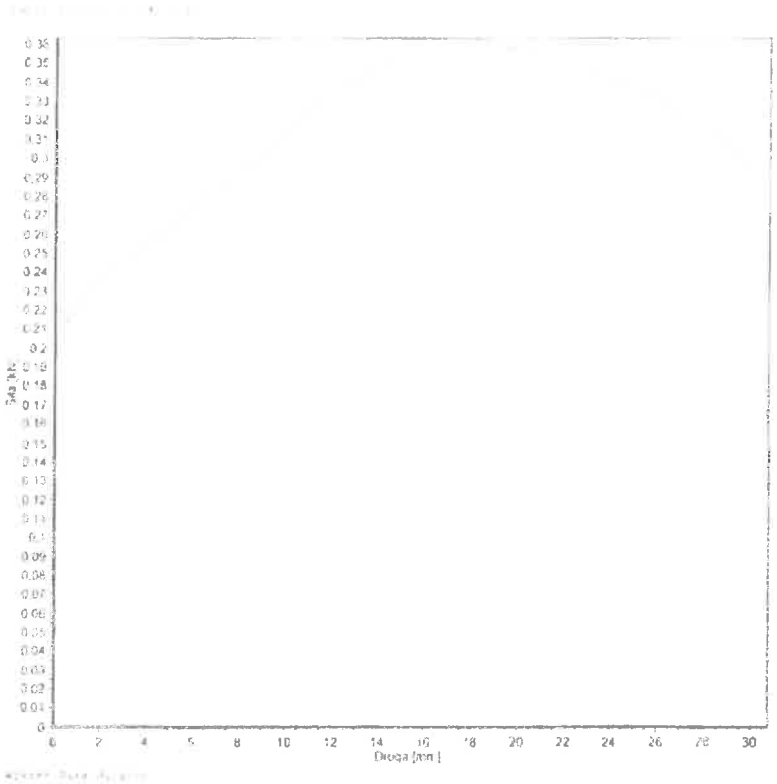
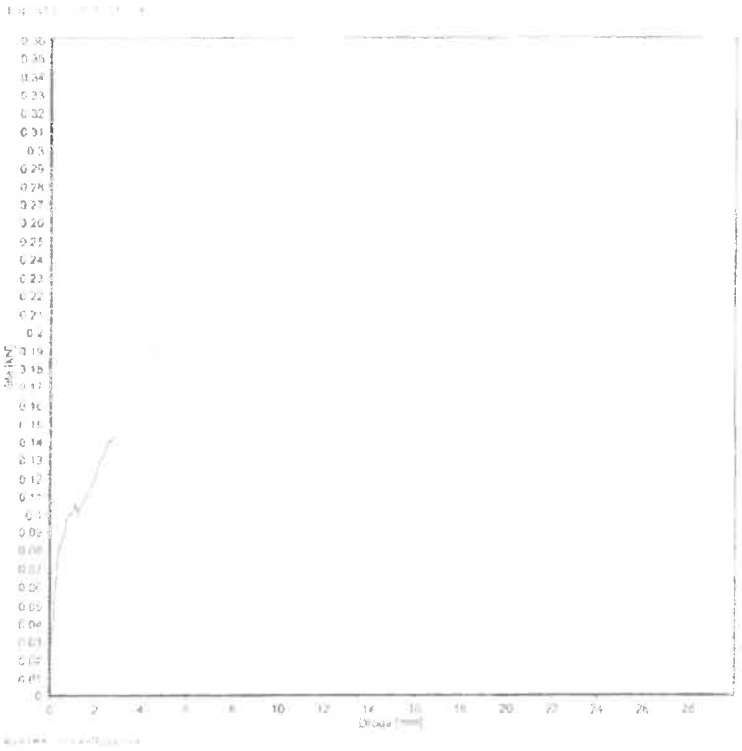
Annex No 3 – Load-displacement graphs cont.

Anchors not placed at the panel joints (Pull-through test) dry conditions
Graph 3 [313/16/SG-(result: 0,351 kN)]

Graph 4 [313/16/SG-(result: 0,263 kN)]


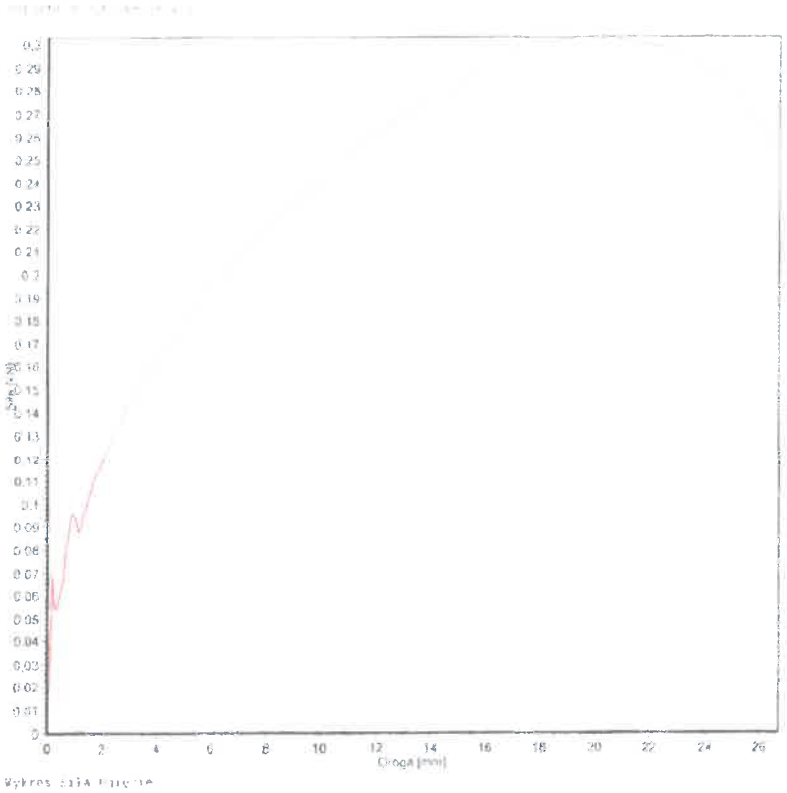
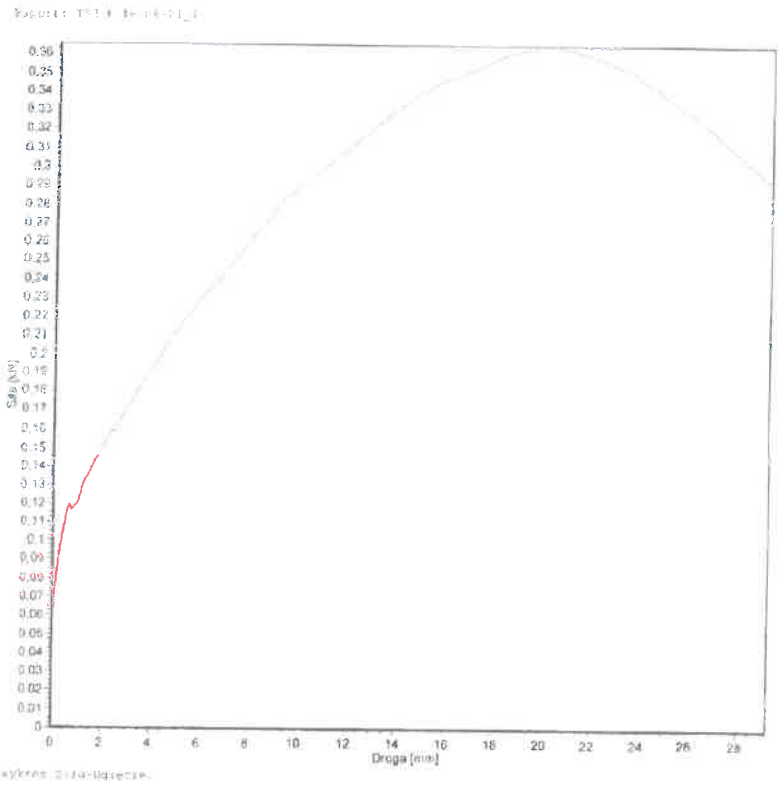
Annex No 3 – Load-displacement graphs cont.

Anchors not placed at the panel joints (Pull-through test) dry conditions
Graph 5 [313/16/SG-(result: 0,291kN)]


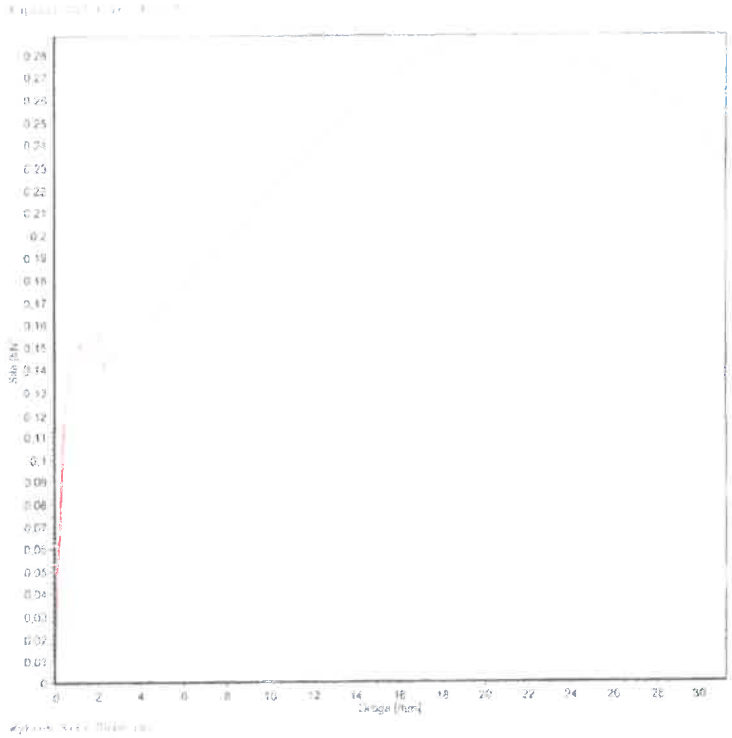
Annex No 3 – Load-displacement graphs cont.

Anchors not placed at the panel joints (Pull-through test) wet conditions
Graph 1 [313/16/SG-(result: 0,363kN)]

Graph 2 [313/16/SG-(result: 0,361kN)]


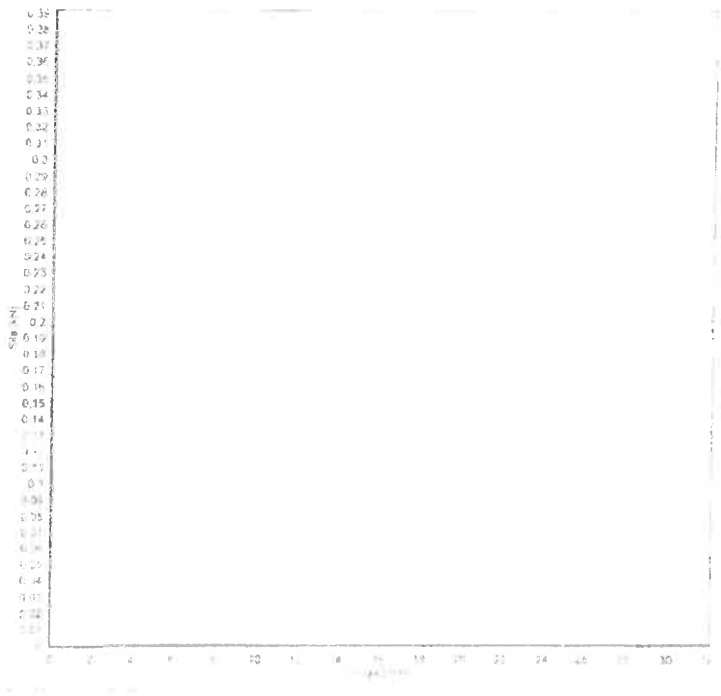
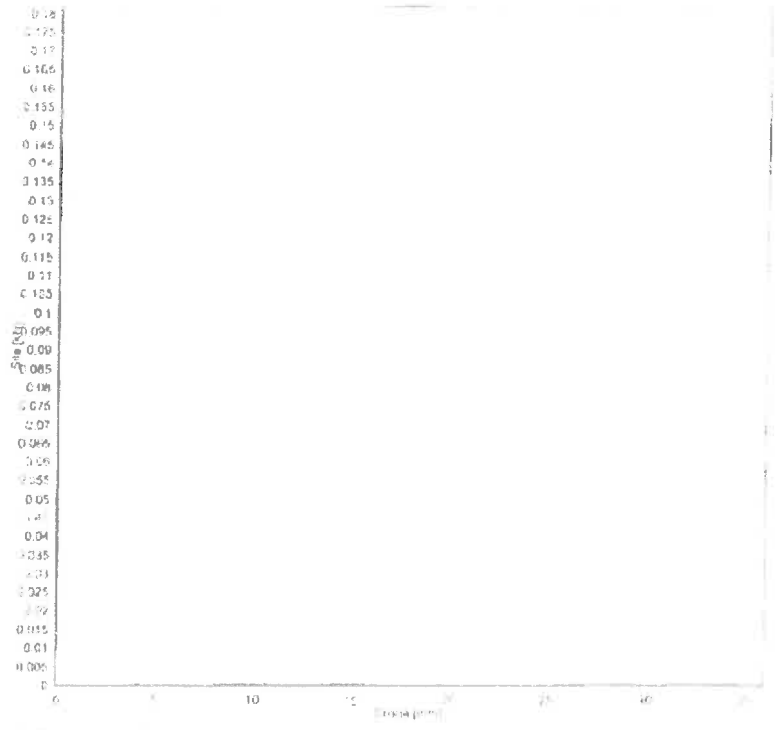
Annex No 3 – Load-displacement graphs cont.

Anchors not placed at the panel joints (Pull-through test) wet conditions
Graph 3 [313/16/SG-(result: 0,303 kN)]

Graph 4 [313/16/SG-(result: 0,365 kN)]


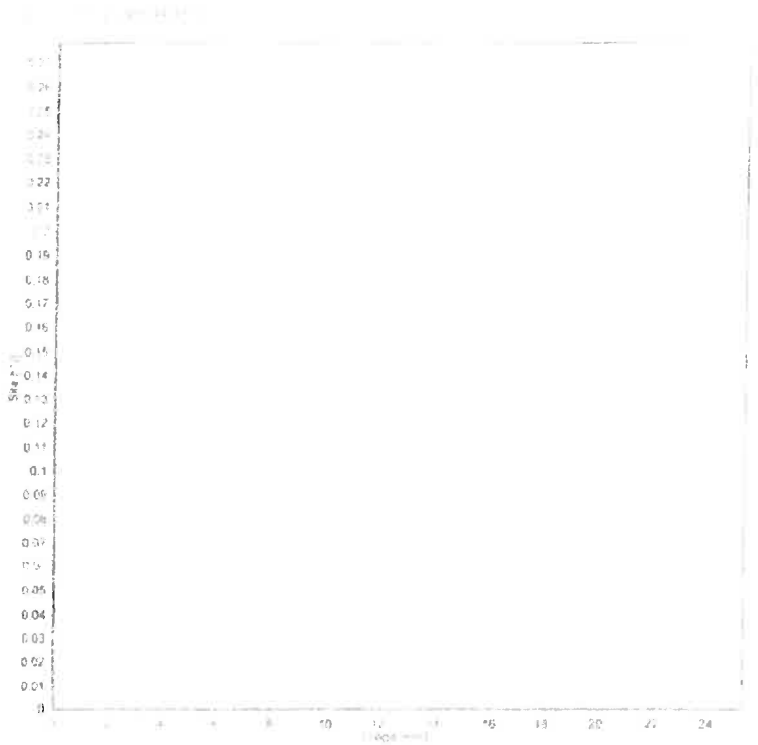
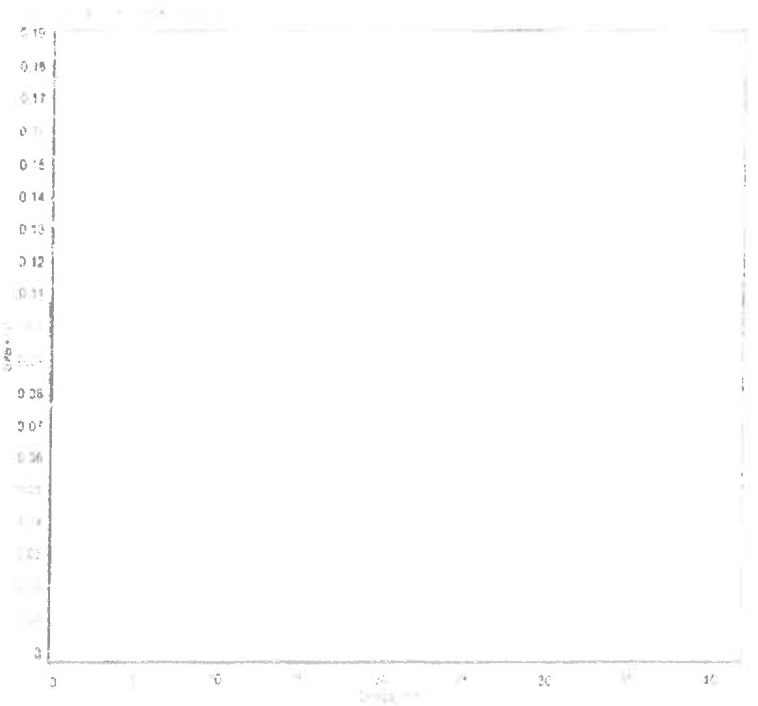
Annex No 3 – Load-displacement graphs cont.

Anchors not placed at the panel joints (Pull-through test) wet conditions
Graph 5 [313/16/SG-(result: 0,288 kN)]


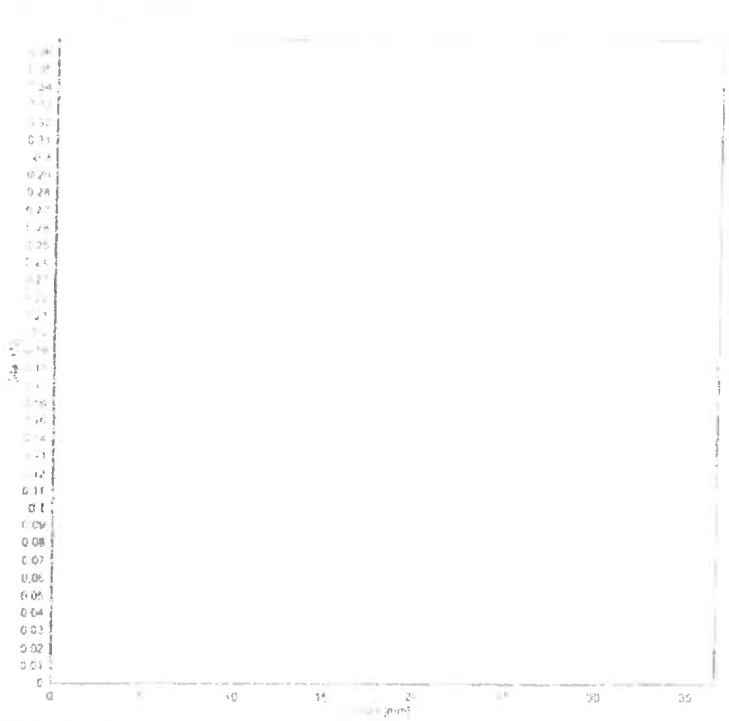
Annex No 3 – Load-displacement graphs cont.

Anchors placed at the panel joints (Pull-through test) dry conditions
Graph 1 [313/16/SG-(result: 0,382 kN)]

Graph 2 [313/16/SG-(result: 0183 kN)]


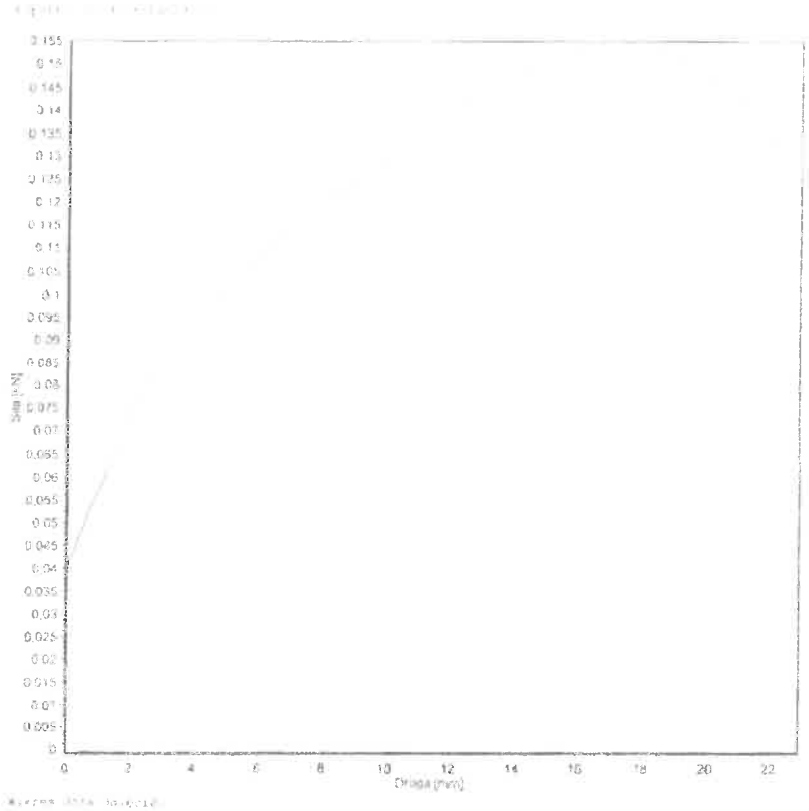
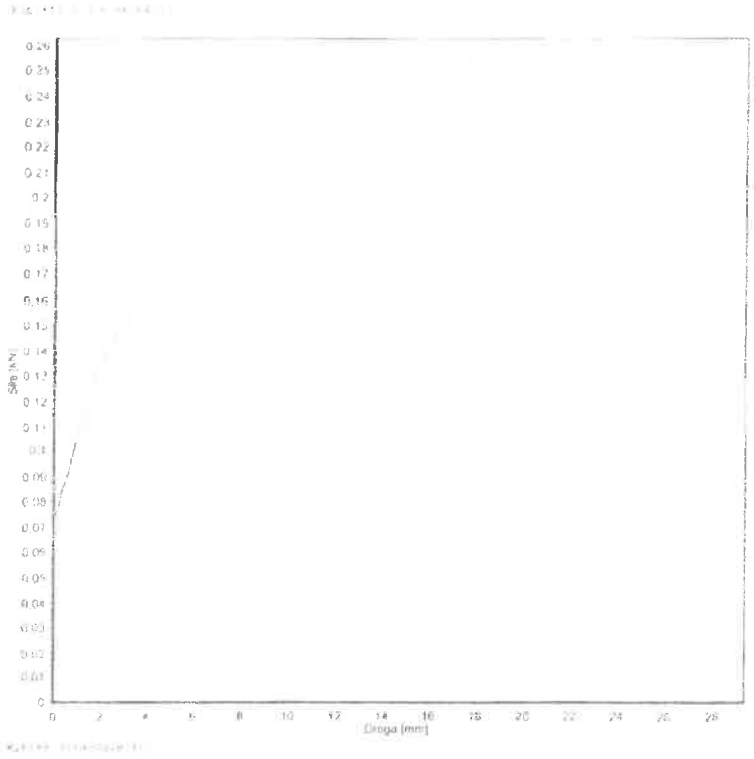
Annex No 3 – Load-displacement graphs cont.

Anchors placed at the panel joints (Pull-through test) dry conditions
Graph 3 [313/16/SG-(result: 0,273 kN)]

Graph 4 [313/16/SG-(result: 0,182 kN)]


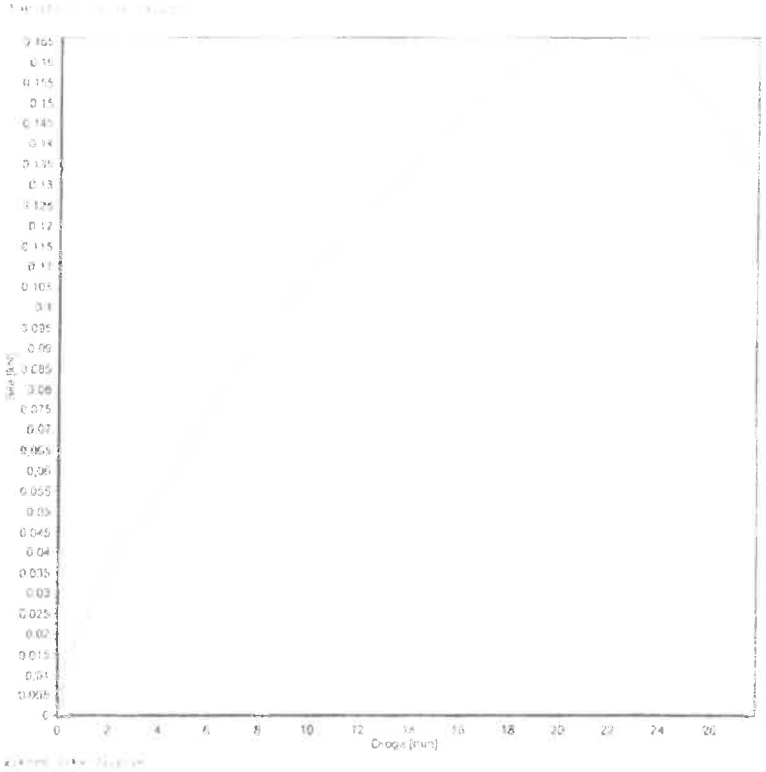
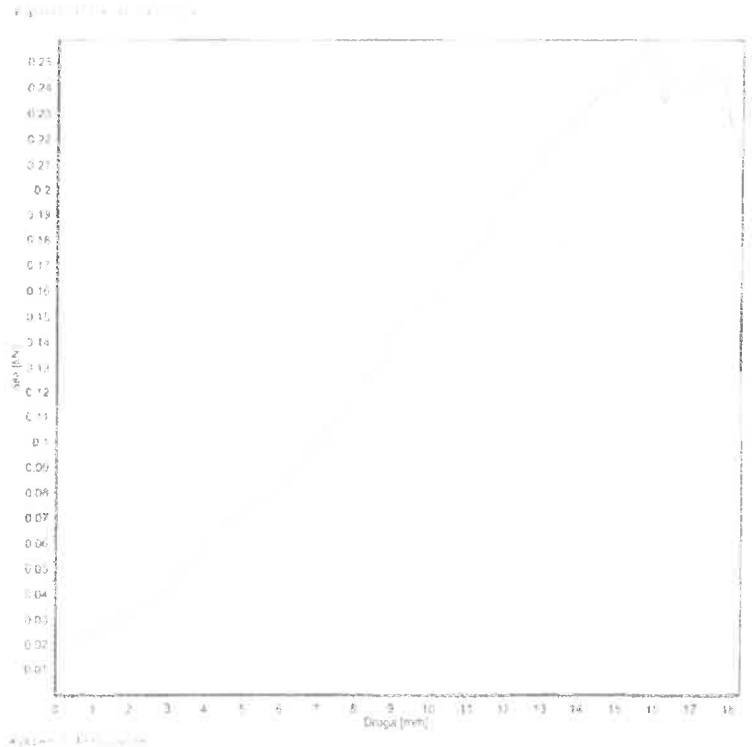
Annex No 3 – Load-displacement graphs cont.

Anchors placed at the panel joints (Pull-through test) dry conditions
Graph 5 [313/16/SG-(result: 0,365 kN)]


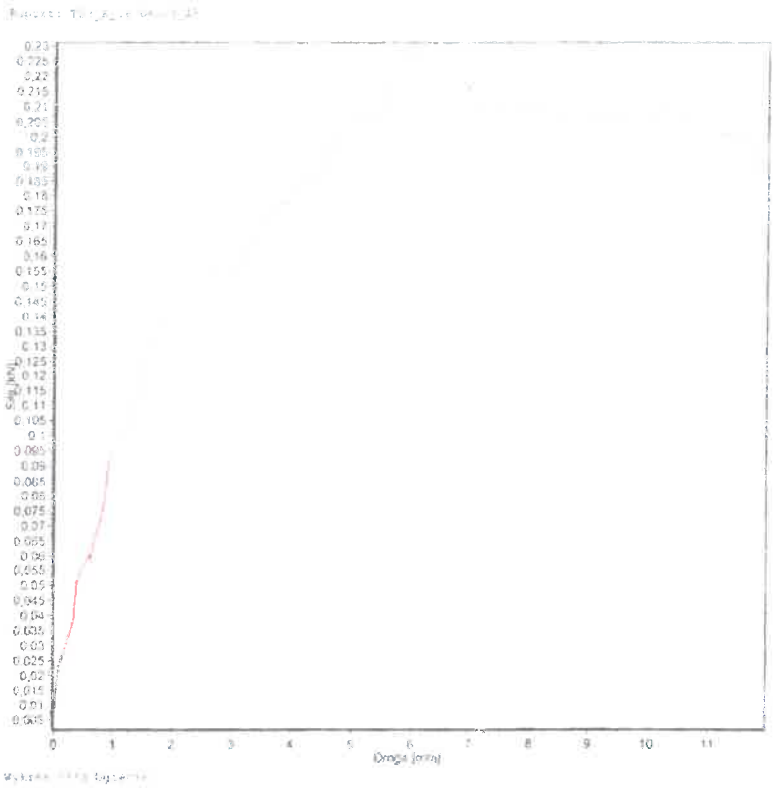
Annex No 3 – Load-displacement graphs cont.

Anchors placed at the panel joints (Pull-through test) wet conditions
Graph 1 [313/16/SG-(result: 0,155 kN)]

Graph 2 [313/16/SG-(result: 0,263 kN)]


Annex No 3 – Load-displacement graphs cont.

Anchors placed at the panel joints (Pull-through test) wet conditions
Graph 3 [313/16/SG-(result: 0,166 kN)]

Graph 4 [313/16/SG-(result: 0,258 kN)]


Annex No 3 – Load-displacement graphs cont.

Anchors placed at the panel joints (Pull-through test) wet conditions
Graph 5 [313/16/SG-(result: 0,231 kN)]


Annex No 4 – Glass fibre meshes characteristics

Mesh trade name		Description	Alkalis resistance	
			Residual resistance after ageing (N/mm)	Relative residual resistance: % (after ageing) of the strength in the as delivered state
BOLIX HD 145/S	R 117 A101	Mass per unit area: 152 g/m² Mesh size: 4,0 x 4,5 mm	≥ 20	≥ 50
	SSA-1363-145	Mass per unit area: 151 g/m² Mesh size: 4,5 x 3,8 mm		
BOLIX HD 158/S	ST 2924-100/7 KM	Mass per unit area: 145 g/m² Mesh size: 4,0 x 3,7 mm	≥ 20	≥ 50
	R 131 A101	Mass per unit area: 167 g/m² Mesh size: 4,0 x 4,6 mm	≥ 20	≥ 50
BOLIX HD 160/S	03-1	Mass per unit area: 156 g/m² Mesh size: 4,0 x 3,7 mm	≥ 20	≥ 50
	SSA-1363-160	Mass per unit area: 165 g/m² Mesh size: 4,0 x 3,9 mm		
BOLIX HD 174/S	ST 112-100/7KM	Mass per unit area: 165 g/m² Mesh size: 3,3 x 3,6 mm	≥ 20	≥ 50

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