European Technical Assessment

Institute of Ceramics
and Building
Materials

Institute of Ceramics and Building Materials
02-676 Warsaw, POLAND
Postępu Str. 9
Tel.: +48 22 843 74 21
Fax: +48 22 843 17 89
info@icimb.pl
www.icimb.pl

Designated according to Article 29 of Regulation (EU) No 305/2011

Member of EOTA
www.eota.eu

European Technical Assessment

ETA 16/0186
of 12/09/2017

General Part

Technical Assessment Body issuing the ETA:	**Institute of Ceramics and Building Materials ICiMB**
Trade name of the construction product	BOLIX MW
Product family to which the construction product belongs	External Thermal Insulation Composite Systems (ETICS) with rendering
Manufacturer	BOLIX SA Stolarska 8 34-300 Żywiec, POLAND www.bolix.pl
Manufacturing plant	BOLIX SA Stolarska 8 34-300 Żywiec, POLAND www.bolix.pl
This European Technical Assessment contains	20 pages including 3 Annexes which form an integral part of this assessment. Annex No 4 Control Plan contains confidential information and is not included in the European Technical Assessment when that assessment is publicly disseminated.
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	ETAG 004 used as EAD, 2013
This ETA replaces	ETA 16/0186 issued on 17/06/2016

Specific parts

1. Technical description of the product:

This product BOLIX MW is an ETICS (External Thermal Insulation Composite System with rendering) - a kit comprising components which are factory-produced by the manufacturer or component suppliers. The ETICS manufacturer is ultimately responsible for all components of the ETICS specified in this ETA.

The ETICS kit comprises a prefabricated insulation product of mineral wool (MW) to be bonded or mechanically fixed onto a wall. The method of fixing and the relevant components are specified in Table 1. The insulation product is faced with a rendering system consisting of one or more layers (site applied), one of which contains reinforcement. The rendering is applied directly to the insulating panels, without any air gap or disconnecting layer.

The ETICS may include special fittings (e.g. base profiles, corner profiles) to treat details of ETICS (connections, apertures, corners, parapets, sills). Assessment and performance of these components is not addressed in this ETA, however the ETICS manufacturer is responsible for adequate compatibility and performance within the ETICS when the components are delivered as a part of the kit.

Table 1.

	Components	**Coverage (kg/m²)**	**Thickness (mm)**
	Bonded ETICS; fully bonded or partially bonded with supplementary mechanical fixings. National application documents shall be taken into account.		
Insulation materials with associated methods of fixing	• **Insulation product:** mineral wool (MW) lamella according to EN 13162 *Product characteristics - see Annex 1*	-	50 to 300
	• **Adhesives:** - **BOLIX ZW** cement based powder requiring addition of 0,19-0,21 l/kg of water	about 4,0 (powder)	-
	- **BOLIX WM** cement based powder requiring addition of 0,18-0,20 l/kg of water	about 4,0 (powder)	-
	- **BOLIX UWM** cement based powder requiring addition of 0,18-0,20 l/kg of water	about 4,0 (powder)	-
	• **Supplementary mechanical fixings:** Plastic anchors covered by relevant ETA according to EAD 330196-00-0604 (formerly ETAG 014)	-	-

Table 1. cont.

	Components	Coverage (kg/m²)	Thickness (mm)
	Mechanically fixed ETICS; mechanically fixed with supplementary adhesive. National application documents shall be taken into account.		
Insulation materials with associated methods of fixing	• **Insulation product:** mineral wool (MW) standard boards according to EN 13162 *Product characteristics - see Annex 1*	-	50 to 300
	• **Supplementary adhesives:** - **BOLIX ZW** cement based powder requiring addition of 0,19-0,21 l/kg of water	about 4,0 (powder)	-
	- **BOLIX WM** cement based powder requiring addition of 0,18-0,20 l/kg of water	about 4,0 (powder)	-
	- **BOLIX UWM** cement based powder requiring addition of 0,18-0,20 l/kg of water	about 4,0 (powder)	-
	• **Anchors** *Products characteristics - see Annex 2*	-	-
Base coat	• **BOLIX WM** cement based powder requiring addition of 0,18-0,20 l/kg of water	about 4,0 (powder)	3,0 to 5,0
	• **BOLIX UWM** cement based powder requiring addition of 0,18-0,20 l/kg of water	about 4,0 (powder)	3,0 to 5,0
Reinforce-ment	• **Standard glass fibre meshes** applied in one or two layers		
	- **BOLIX HD 145/S**	-	-
	- **BOLIX HD 158/S**	-	-
	- **BOLIX HD 160/S**	-	-
	- **BOLIX HD 174/S**	-	-
	Products characteristics - see Annex 3		

Table 1. cont.

	Components	Coverage (kg/m²)	Thickness (mm)
Key coats	• **BOLIX OP** ready to use liquid to be used with finishing coat BOLIX MP	0,25 to 0,40	-
	• **BOLIX O** ready to use liquid to be used with finishing coat BOLIX MP	0,10 to 0,20	-
	• **BOLIX SIG KOLOR** ready to use liquid to be used with finishing coats: BOLIX SIT / BOLIX SIT Complex, BOLIX SIT-P and BOLIX SI-SIT	0,25 to 0,40	-
	• **BOLIX SG KOLOR** ready to use liquid to be used finishing coat BOLIX S	0,25 to 0,40	-
	• **BOLIX SIG** ready to use liquid to be used optionally with decorative coats: BOLIX SIL / BOLIX SIL Complex and BOLIX SIL-P	0,10 to 0,20	-
	• **BOLIX SG** ready to use liquid to be used with decorative coat BOLIX SZ	0,10 to 0,20	-
Finishing coats	• Mineral finishing coat **BOLIX MP** dry cement based powders requiring addition of 0,17-0,24 l/kg of water floated structure max. particles size: 1,0; 1,5; 2,0; 3,0 mm ribbed structure max. particles size: 2,5 mm	1,4 to 4,0 (powder)	Regulated by particles size
	• Silicate finishing coat **BOLIX S** ready to use pastes – silicate and acrylic binder floated structure max. particles size: 1,0; 1,5; 2,0 mm ribbed structure max. particles size: 2,5 mm	2,0 to 3,5	

Table 1. cont.

	Components	Coverage (kg/m²)	Thickness (mm)
Finishing coats	• Silicone finishing coat **BOLIX SIT / BOLIX SIT Complex** ready to use pastes – silicone and acrylic binder floated structure max. particles size: 1,0; 1,5; 2,0 mm ribbed structure max. particles size: 2,5 mm	1,7 to 3,5	Regulated by particles size
	• Silicone finishing coat **BOLIX SIT-P** ready to use pastes – silicone and acrylic binder floated structure max. particles size: 1,5; 2,0 mm	2,2 to 3,4	
	• Silicate - silicone finishing coat **BOLIX SI-SIT** ready to use paste – silicate, silicone and acrylic binder floated structure max. particles size: 1,5; 2,0; 3,0 mm	2,2 to 3,4	
Decorative coats (paints)	• **BOLIX SIL / BOLIX SIL Complex** ready to use pigmented liquid to be used optionally with following finishing coats: - BOLIX MP - BOLIX SIT / BOLIX SIT Complex - BOLIX SIT-P - BOLIX SI-SIT	0,18 to 0,40 l/m²	-
	• **BOLIX SIL-P** ready to use pigmented liquid to be used optionally with following finishing coats: - BOLIX MP - BOLIX SIT/ BOLIX SIT Complex - BOLIX SIT-P - BOLIX SI-SIT	0,18 to 0,40 l/m²	
	• **BOLIX SZ** ready to use pigmented liquid to be used optionally with following finishing coats: - BOLIX MP - BOLIX S	0,18 to 0,40 l/m²	
Ancillary materials	Remain under the manufacturer's responsibility		

2. Specification of the intended use in accordance with the applicable European Assessment Document (hereinafter EAD):

This ETICS is intended for use as external insulation of buildings' walls. The walls are made of masonry (bricks, blocks, stones) or concrete (cast on site or as prefabricated panels).

The ETICS can be used on new or existing (retrofit) vertical walls. It can also be used on horizontal or inclined surfaces which are not exposed to precipitation.

The ETICS is made of non load-bearing construction elements. It does not contribute directly to the stability of the wall on which it is installed, but it can contribute to durability by providing enhanced protection from the effect of weathering.

The ETICS is not intended to ensure the airtightness of the building structure.

The provisions made in this European Technical Assessment are based on an assumed working life of the ETICS of at least 25 years, provided that the requirements for the packaging, transport, storage, installation as well as appropriate use, maintenance and repair are met. The indication given on the working life cannot be interpreted as a guarantee given by the manufacturer or the Technical Assessment Body, but should only be regarded as a means for choosing the appropriate products in relation to the expected, economically reasonable working life of the works.

Design, installation, maintenance and repair of ETICS shall be done in accordance with principles introduced in chapter 7 of ETAG 004, used as EAD, and shall be in conformity with Member States' legislation requirements.

The instructions regarding packaging, transport, storage and installation of ETICS are specified in the manufacturer's technical documentation.

3. Performance of the product and references to the methods used for its assessment:

The performances of the kit as described in this chapter are valid provided that the components of the kit comply with Annexes 1÷3.

3.1. Safety in case of fire (BWR 2)

3.1.1. Reaction to fire (ETAG 004: clause 5.1.2.1, EN 13501-1)

Table 2.

Configuration	Max. heat of combustion MJ/kg	Flame retardant content	Euroclass acc. to EN 13501-1
Adhesive	0,34	No flame retardant	A1
MW boards* *density ≤130 kg/m³*	-		
Base coat	0,34		
Glass fibre mesh	8,61		
Key coat: BOLIX OP, BOLIX O	6,65		
Finishing coat: BOLIX MP	0,0		
Key coat BOLIX SIG	3,98		
Decorative coat: BOLIX SIL / BOLIX SIL Complex	1,99		
Adhesive	0,34	No flame retardant	A2-s1, d0**
MW boards* *density ≤130 kg/m³*	-		
Base coat	0,34		
Glass fibre mesh	8,61		
Key coat	5,68		
Finishing coat	2,65		
Key coat	7,33		
Decorative coat	4,60		
*organic content in quantity ensuring Euroclass A1 according to EN 13501-1 ** for configurations of BOLIX MW not covered by Euroclass A1			

Note: European reference fire scenario has not been laid down for facades. In some Member States, the classification of ETICS according to EN 13501-1 might not be sufficient for the use in facades. An additional assessment of ETICS according to national provisions might be necessary to comply with Member State regulations, until the existing European classification system has been completed.

3.2. Hygiene, health and environment (BWR 3)

3.2.1. Water absorption (ETAG 004: clause 5.1.3.1)

- Base coat BOLIX WM:
  - Water absorption after 1 hour < 1 kg/m²;
  - Water absorption after 24 hours < 0,5 kg/m².
- Base coat BOLIX UWM:
  - Water absorption after 1 hour < 1 kg/m²;
  - Water absorption after 24 hours < 0,5 kg/m².
- Rendering systems: Table 3.

Table 3.

		Water absorption after 24 hours	
		<0,5 kg/m²	**≥0,5 kg/m²**
Rendering system: Base coat BOLIX WM + relevant key coat + finishing coat indicated hereafter:	BOLIX MP	x	-
	BOLIX S	x	-
	BOLIX SIT / BOLIX SIT Complex	x	-
	BOLIX SIT-P	x	-
	BOLIX SI-SIT	x	-
Rendering system: Base coat BOLIX UWM + relevant key coat + finishing coat indicated hereafter:	BOLIX MP	x	-
	BOLIX S	x	-
	BOLIX SIT / BOLIX SIT Complex	x	-
	BOLIX SIT-P	x	-
	BOLIX SI-SIT	x	-

3.2.2. Watertightness (ETAG 004: clause 5.1.3.2)

3.2.2.1. Hygrothermal behaviour (ETAG 004: clause 5.1.3.2.1)

Pass (without defects).

3.2.2.2. Freeze-thaw behaviour (ETAG 004: clause 5.1.3.2.2)

ETICS is frost resistant according to water absorption test.

3.2.3. Impact resistance (ETAG 004: clause 5.1.3.3)

Table 4.

		Single layer of standard mesh *except BOLIX HD 174/S*
	MW board acc. to Annex 1	
Rendering system: Base coat BOLIX WM + relevant key coat + finishing coat indicated hereafter:	BOLIX MP	Category III
	BOLIX S	Category II
	BOLIX SIT / BOLIX SIT Complex	Category II
	BOLIX SIT-P	Category I
	BOLIX SI-SIT	Category I
	MW lamella acc. to Annex 1	
	BOLIX MP	Category III
	BOLIX S	Category II
	BOLIX SIT / BOLIX SIT Complex	Category II
	BOLIX SIT-P	Category I
	BOLIX SI-SIT	Category I
	MW board acc. to Annex 1	
Rendering system: Base coat BOLIX UWM + relevant key coat + finishing coat indicated hereafter:	BOLIX MP	Category II
	BOLIX S	Category I
	BOLIX SIT / BOLIX SIT Complex	Category I
	BOLIX SIT-P	Category I
	BOLIX SI-SIT	Category I
	MW lamella acc. to Annex 1	
	BOLIX MP	Category II
	BOLIX S	Category II
	BOLIX SIT / BOLIX SIT Complex	Category II
	BOLIX SIT-P	no performance assessed
	BOLIX SI-SIT	Category I

Table 5.

		Single layer of BOLIX HD 174/S mesh
	MW board acc. to Annex 1	
Rendering system: Base coat BOLIX WM + relevant key coat + finishing coat indicated hereafter:	BOLIX MP	Category III
	BOLIX S	Category I
	BOLIX SIT / BOLIX SIT Complex	Category II
	MW lamella acc. to Annex 1	
	BOLIX MP	Category III
	BOLIX S	Category II
	BOLIX SIT / BOLIX SIT Complex	Category II

3.2.4. Water vapour permeability (ETAG 004: clause 5.1.3.4)

Table 6.

		Average equivalent air thickness s_d
Rendering system: Base coat BOLIX WM + relevant key coat + finishing coat indicated hereafter + relevant decorative coat:	BOLIX MP + BOLIX SIL / BOLIX SIL Complex + BOLIX SZ + BOLIX SIL-P	≤ 1 m, results: 0,25 m 0,22 m no performance assessed
	BOLIX S + BOLIX SZ	≤ 1 m, result: 0,24 m
	BOLIX SIT / BOLIX SIT Complex + BOLIX SIL / BOLIX SIL Complex + BOLIX SIL-P	≤ 1 m, results: 0,50 m no performance assessed
	BOLIX SIT-P + BOLIX SIL / BOLIX SIL Complex + BOLIX SIL-P	≤ 1 m, results: 0,50 m 0,50 m
	BOLIX SI-SIT + BOLIX SIL / BOLIX SIL Complex + BOLIX SIL-P	≤ 1 m, results: 0,30 m 0,30 m

Table 7.

		Average equivalent air thickness s_d
Rendering system: Base coat BOLIX UWM + relevant key coat + finishing coat indicated hereafter + relevant decorative coat:	BOLIX MP + BOLIX SIL / BOLIX SIL Complex + BOLIX SZ + BOLIX SIL-P	≤ 1 m, results: 0,20 m 0,10 m 0,10 m
	BOLIX S + BOLIX SZ	≤ 1 m, result: 0,10 m
	BOLIX SIT / BOLIX SIT Complex + BOLIX SIL / BOLIX SIL Complex + BOLIX SIL-P	≤ 1 m, results: 0,30 m 0,30 m
	BOLIX SIT-P + BOLIX SIL / BOLIX SIL Complex + BOLIX SIL-P	≤ 1 m, results: 0,40 m 0,30 m
	BOLIX SI-SIT + BOLIX SIL / BOLIX SIL Complex + BOLIX SIL-P	≤ 1 m, results: 0,30 m 0,40 m

3.2.5. Release of dangerous substances (ETAG 004: clause 5.1.3.5, EOTA TR034)

No performance assessed.

Note: There may be requirements applicable to the ETICS falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Regulation (EU) No 305/2011, these requirements need to be complied with, when and where they apply.

3.3. Safety and accessibility in use (BWR 4)

3.3.1. Bond strength between base coat and insulation product (ETAG 004: clause 5.1.4.1.1)

Base coat: BOLIX WM

- Initial state:

  ≥ 0,01 MPa for MW board (failure into mineral wool)

  ≥ 0,08 MPa for MW lamella (failure into mineral wool)

- After hygrothermal cycles:

  ≥ 0,01 MPa for MW board (failure into mineral wool)

  ≥ 0,08 MPa for MW lamella (failure into mineral wool)

Base coat: BOLIX UWM

- Initial state:

  ≥ 0,01 MPa for MW board (failure into mineral wool)

  ≥ 0,08 MPa for MW lamella (failure into mineral wool)

- After hygrothermal cycles:

  ≥ 0,01 MPa for MW board (failure into mineral wool)

  ≥ 0,05 MPa for MW lamella (failure into mineral wool)

3.3.2. Bond strength between adhesive and substrate (ETAG 004: clause 5.1.4.1.2)

Table 8.

	Initial state	**48 h immersion in water + 2 hours 23°C/50% RH**	**48 h immersion in water + 7 days 23°C/50% RH**
BOLIX ZW	≥ 0,80 MPa	≥ 0,60 MPa	≥ 0,90 MPa
BOLIX WM	≥ 0,80 MPa	≥ 0,60 MPa	≥ 0,90 MPa
BOLIX UWM	≥ 0,35 MPa	≥ 0,20 MPa	≥ 0,35 MPa

3.3.3. Bond strength between adhesive and insulation product (ETAG 004: clause 5.1.4.1.3)

Table 9.

	Initial state	**48 h immersion in water + 2 hours 23°C/50% RH**	**48 h immersion in water + 7 days 23°C/50% RH**
BOLIX ZW minimal bonded surface area: 30 %	≥ 0,08 MPa*	≥ 0,03 MPa*	≥ 0,08 MPa*
BOLIX WM minimal bonded surface area: 27 %	≥ 0,08 MPa*	≥ 0,03 MPa*	≥ 0,08 MPa*
BOLIX UWM minimal bonded surface area: 38 %	≥ 0,08 MPa*	≥ 0,03 MPa*	≥ 0,08 MPa*
	*failure into mineral wool lamella		

3.3.4. Bond strength after ageing (ETAG 004: clause 5.1.7.1)

Table 10.

		After hygrothermal cycles
Rendering system: Base coat BOLIX WM + relevant key coat + finishing coat indicated hereafter:	**MW board acc. to Annex 1**	
	BOLIX MP	≥ 0,01 MPa*
	BOLIX S	≥ 0,01 MPa*
	BOLIX SIT / BOLIX SIT Complex	≥ 0,01 MPa*
	BOLIX SIT-P	≥ 0,01 MPa*
	BOLIX SI-SIT	≥ 0,01 MPa*
	MW lamella acc. to Annex 1	
	BOLIX MP	≥ 0,08 MPa*
	BOLIX S	≥ 0,08 MPa*
	BOLIX SIT / BOLIX SIT Complex	≥ 0,08 MPa*
	BOLIX SIT-P	≥ 0,08 MPa*
	BOLIX SI-SIT	≥ 0,08 MPa*
Rendering system: Base coat BOLIX UWM + relevant key coat + finishing coat indicated hereafter:	**MW board acc. to Annex 1**	
	BOLIX MP	≥ 0,01 MPa*
	BOLIX S	≥ 0,01 MPa*
	BOLIX SIT / BOLIX SIT Complex	≥ 0,01 MPa*
	BOLIX SIT-P	≥ 0,01 MPa*
	BOLIX SI-SIT	≥ 0,01 MPa*
	MW lamella acc. to Annex 1	
	BOLIX MP	≥ 0,05 MPa*
	BOLIX S	≥ 0,04 MPa*
	BOLIX SIT / BOLIX SIT Complex	≥ 0,06 MPa*
	BOLIX SIT-P	≥ 0,06 MPa*
	BOLIX SI-SIT	≥ 0,08 MPa*
		*failure into mineral wool

3.3.5. Fixing strength (ETAG 004, clause 5.1.4.2)

Test not required. ETICS fulfils the criteria E · d ≤ 50 000 N/mm.

3.3.6. Wind load resistance (ETAG 004, clause 5.1.4.3)

Table 11.

Anchors for which the following failure loads apply		**Anchors according to Annex 2**	
		Plate diameter (mm)	≥ 60
Characteristics of the **MW boards** for which the following failure loads apply		Thickness (mm)	≥ 50
		Tensile strength perpendicular to the faces (kPa)	≥ 10
Failure loads (N)	Anchors not placed at the panel joints (*Pull-through test*) dry conditions	R_{panel}	Minimum: 263 Average: 317
	Anchors not placed at the panel joints (*Pull-through test*) wet conditions	R_{panel}	Minimum: 288 Average: 336
	Anchors placed at the panel joints (*Pull-through test*) dry conditions	R_{joint}	Minimum: 182 Average: 277
	Anchors placed at the panel joints (*Pull-through test*) wet conditions	R_{joint}	Minimum: 155 Average: 215

The wind load resistance of the ETICS R_d is calculated as follows:

$$R_d = \frac{R_{panel} x\, n_{panel} + R_{joint}\, x\, n_{joint}}{\gamma m}$$

where:

n_{panel}: number (per m^2) of anchors not placed at the panel joints
n_{joint}: number (per m^2) of anchors placed at the panel joints
γm: national safety factor

3.3.7. Render strip tensile test (ETAG 004: clause 5.5.4.1)

No performance assessed.

3.4. Protection against noise (BWR 5)

3.4.1. Airborne sound insulation (ETAG 004: clause 5.1.5.1)

No performance assessed.

3.5. Energy economy and heat retention (BWR 6)

3.5.1. Thermal resistance (ETAG 004: clause 5.1.6.1)

The thermal transmittance of the substrate wall covered by the ETICS is calculated in accordance with the standard EN ISO 6946:

$$U_c = U + \chi_p \cdot n$$

where:

$\chi_p \cdot n$ has only to be taken into account if it is greater than 0,04 W/(m^2·K)

U_c: global (corrected) thermal transmittance of the covered wall (W/ (m^2·K))

n: number of anchors (through insulation product) per 1 m^2

χ_p: local influence of thermal bridge caused by an anchor. The values listed below can be taken into account if not specified in the anchor's ETA:

- = 0,002 W/K for anchors with a stainless steel screw covered by plastic anchors and for anchors with an air gap at the head of the screw ($\chi_p \cdot n$ negligible for n < 20)
- = 0,004 W/K for anchors with a galvanized steel screw with the head covered by a plastic material ($\chi_p \cdot n$ negligible for n < 10)
- = negligible for anchors with plastic nails (reinforced or not with glass fibres)

U: thermal transmittance of the current part of the covered wall (excluding thermal bridges) (W/ (m^2·K)) determined as follows:

$$U = \frac{1}{R_i + R_{render} + R_{substrate} + R_{se} + R_{si}}$$

where:

R_i: thermal resistance of the insulation product (according to declaration in reference to EN 13162) in (m^2·K)/W

R_{render}: thermal resistance of the render (about 0,02 in (m^2·K)/W or determined by test according to EN 12667 or EN 12664)

$R_{substrate}$: thermal resistance of the substrate of the building (concrete, brick) in (m^2·K)/W

R_{se}: external superficial thermal resistance in (m^2·K)/W

R_{si}: internal superficial thermal resistance in (m^2·K)/W

The value of thermal resistance of each insulation product shall be given in the manufacturer's documentation along with the possible range of thicknesses. In addition, the point thermal conductivity of anchors shall be given when anchors are used in the ETICS.

3.6. Sustainable use of natural resources (BWR 7)

No performance assessed.

4. Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base:

According to the European Commission decision 97/556/EC amended by the European Commission decision 2001/596/EC, the AVCP systems (further described in Annex V to Regulation (EU) No 305/2011) 1 and 2+ apply.

Table 12.

Product(s)	Intended use(s)	Level(s) or class(es) (Reaction to fire)	System(s)
External thermal insulation composite systems/kits (ETICS) with rendering	in external wall subject to fire regulations	A1 (1), A2 (1), B (1), C (1)	1
		A1 (2), A2 (2), B (2), C (2), D, E, (A1 to E) (3), F	2+
	in external wall not subject to fire regulations	any	2+

(1) Products/materials for which a clearly identifiable stage in the production process results in an improvement of the reaction to fire classification (e.g. an addition of fire retardants or a limiting of organic material)

(2) Products/materials not covered by footnote (1)

(3) Products/materials that do not require to be tested for reaction to fire (e.g. products/materials of Classes A1 according to Commission Decision 96/603/EC)

5. Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD:

The manufacturer shall exercise permanent control of production. All the elements, requirements and provisions adopted by the manufacturer shall be documented in a systematic manner in the form of written policies and procedures. The production control system shall ensure performance constancy of the product covered by this European Technical Assessment.

The manufacturer may only use materials stated in the technical documentation of this European Technical Assessment. The factory production control shall be performed in accordance with the Control Plan which is a confidential part of the European Technical Assessment. The Control Plan was developed as a part of factory production control system.

The results of factory production control shall be recorded and evaluated in accordance with the provisions of the Control Plan.

Issued in Krakow on 12.09.2017

By

Wojciech CHMIELECKI

Acting Director of Institute of Ceramics and Building Materials

Annexes:

Annex No 1 – Insulation products characteristics

Annex No 2 – Anchors characteristics

Annex No 3 – Glass fibre meshes characteristics

Annex No 1 – Insulation products characteristics

		Factory made mineral wool (MW) products according to EN 13162	
		MW board	**MW lamella**
Reaction to fire / EN 13501-1		Euroclass - A1 max. density: 130 kg/m^3	
Thermal resistance		Defined in the CE marking in reference to EN 13162 (m^2·K)/W	
Thickness / EN 823		- 1 % or - 1 mm [EN 13162 - T5]	
Dimensional stability under specified conditions	EN 1604	1 % [EN 13162 - DS(70,-)]	
	EN 1604	1 % [EN 13162 - DS(70,90)]	
Short-term water absorption (partial immersion) / EN 1609		EN 13162 - WS	
Long-term water absorption (partial immersion) / EN 12087		EN 13162 - WL(P)	
Water vapour diffusion resistance factor (μ) / EN 12086		EN 13162 - 1	
Tensile strength perpendicular to the faces in dry conditions / EN 1607		≥ 10 kPa [EN 13162 – TR10]	≥ 80 kPa [EN 13162 – TR80]
Shear strength / EN 12090		-	≥ 0,02 MPa
Shear modulus / EN 12090		-	≥ 1,0 MPa

Annex No 2 – Anchors characteristics

Anchor trade name	Plate stiffness (kN/mm)/ diameter (mm)	Characteristic resistance in the substrate
EJOT H1 eco EJOT H4 eco	0,6 / 60	ETA 11/0192
EJOT H3	0,6 / 60	ETA 14/0130
Ejotherm STR U 2G	0,6 / 60	ETA 04/0023
Koelner TFIX-8S Koelner TFIX-8ST	0,6 / 60	ETA 11/0144
Koelner TFIX-8M	1,0 / 60	ETA 07/0336
Koelner KI-10 Koelner KI-10PA Koelner KI-10M	0,5 / 60 0,5 / 60 0,4 / 60	ETA 07/0291
Koelner KI-10N	0,5 / 60	ETA 07/0221
FIXPLUG 8 FIXPLUG 10	0,6 / 60	ETA 15/0373
WKTHERMø8	0,6 / 60	ETA 11/0232
WKTHERM S	0,6 / 60	ETA 13/0724
LTX-8 LMX-8 LGX-8 LTX-10 LMX-10 LGX-10	0,5 / 60	ETA 16/0509
Fisher TERMOZ 8 U Fisher TERMOZ 8 UZ	0,5 / 60	ETA 02/0019
Fisher TERMOZ CN 8	0,4 / 60	ETA 09/0394
Fisher TERMOZ CS 8	0,6 / 60	ETA 14/0372
Fisher TERMOZ PN 8	0,4 / 60	ETA 09/0171

Additionally, anchors assessed in accordance with EAD 330196-00-0604 (formerly ETAG 014) can be used, provided that they meet the following requirements:

	Requirement
Plate diameter	≥ 60 mm
Plate stiffness	≥ 0,4 kN/mm
Failure loads	≥ R_{panel} and R_{joint} specified in Table 11

Annex No 3 – Glass fibre meshes characteristics

Mesh trade name		Description	Alkalis resistance	
			Residual resistance after ageing (N/mm)	Relative residual resistance: % (after ageing) of the strength in the as delivered state
BOLIX HD 145/S	AKE 145	Mass per unit area: 145 g/m^2 Mesh size: 4,0 x 4,5 mm	≥ 20	≥ 50
	SSA-1363-150 SM0.5A	Mass per unit area: 150 g/m^2 Mesh size: 3,6 x 4,3 mm	≥ 20	≥ 50
BOLIX HD 158/S	ST 2924-100/7 KM	Mass per unit area: 155 g/m^2 Mesh size: 4,8 x 3,7 mm	≥ 20	≥ 50
BOLIX HD 160/S	03-1	Mass per unit area: 160 g/m^2 Mesh size: 3,5 x 3,8 mm	≥ 20	≥ 50
	SSA-1363-160 SM0.5A	Mass per unit area: 160 g/m^2 Mesh size: 3,6 x 3,8 mm		
	AKE 160	Mass per unit area: 160 g/m^2 Mesh size: 3,5 x 3,8 mm	≥ 20	≥ 50
BOLIX HD 174/S	ST 112-100/7KM	Mass per unit area: 170 g/m^2 Mesh size: 4,0 x 3,7 mm	≥ 20	≥ 50

Institute of Ceramics and Building Materials

Division of Glass and Building Materials in Krakow

31-983 Krakow
Cementowa 8 Str.
www.icimb.pl